

**INSTALLATION INSTRUCTIONS**

DESCRIPTION: GYTR® Billet Clutch Inner Hub  
PART NUMBER: B7B-E63C0-V0  
MODEL: '19~ YZ250F



**⚠WARNING**

Please read and understand these instructions completely before installation to avoid possible injury, or damage to the accessory or vehicle.

**WARRANTY INFORMATION:**

See your Yamaha dealer for a copy of the Genuine Yamaha Parts and Accessories Limited Warranty Statement.

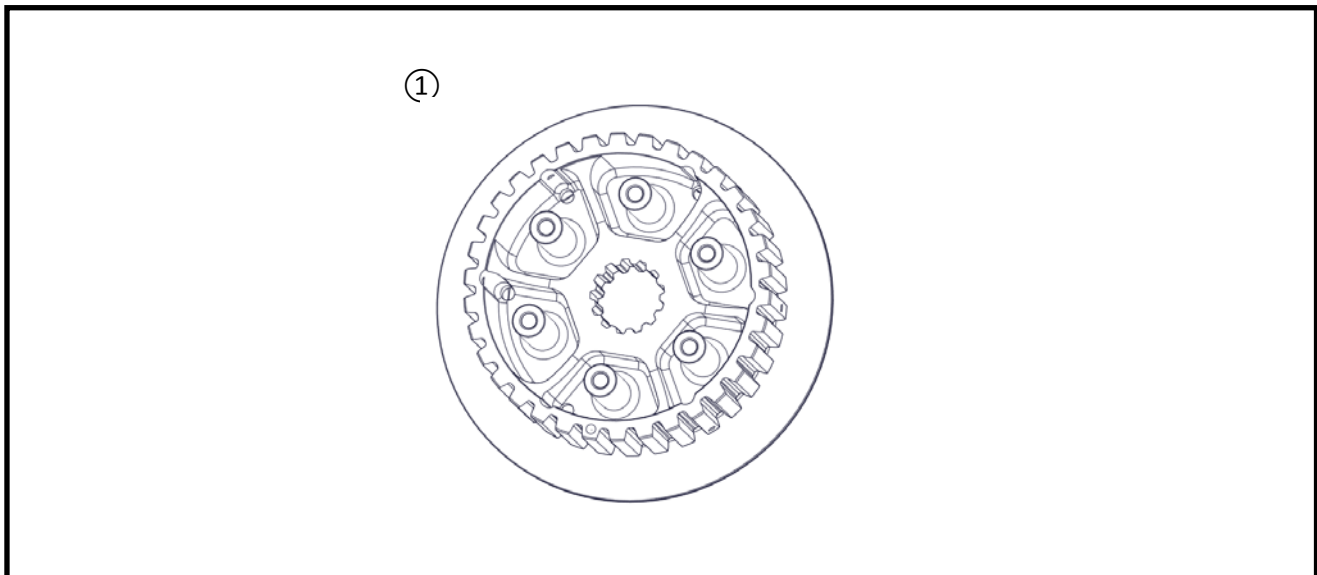
**NOTICE:**

Installation of this kit requires specialized tools, and training, as well as the Owner's Service Manual for the model. This installation should be performed by an authorized Yamaha dealer or a qualified mechanic.

**DEALER OR INSTALLER:**

These instructions contain important information for future reference and *must* be given to the customer.

**PARTS LIST:**

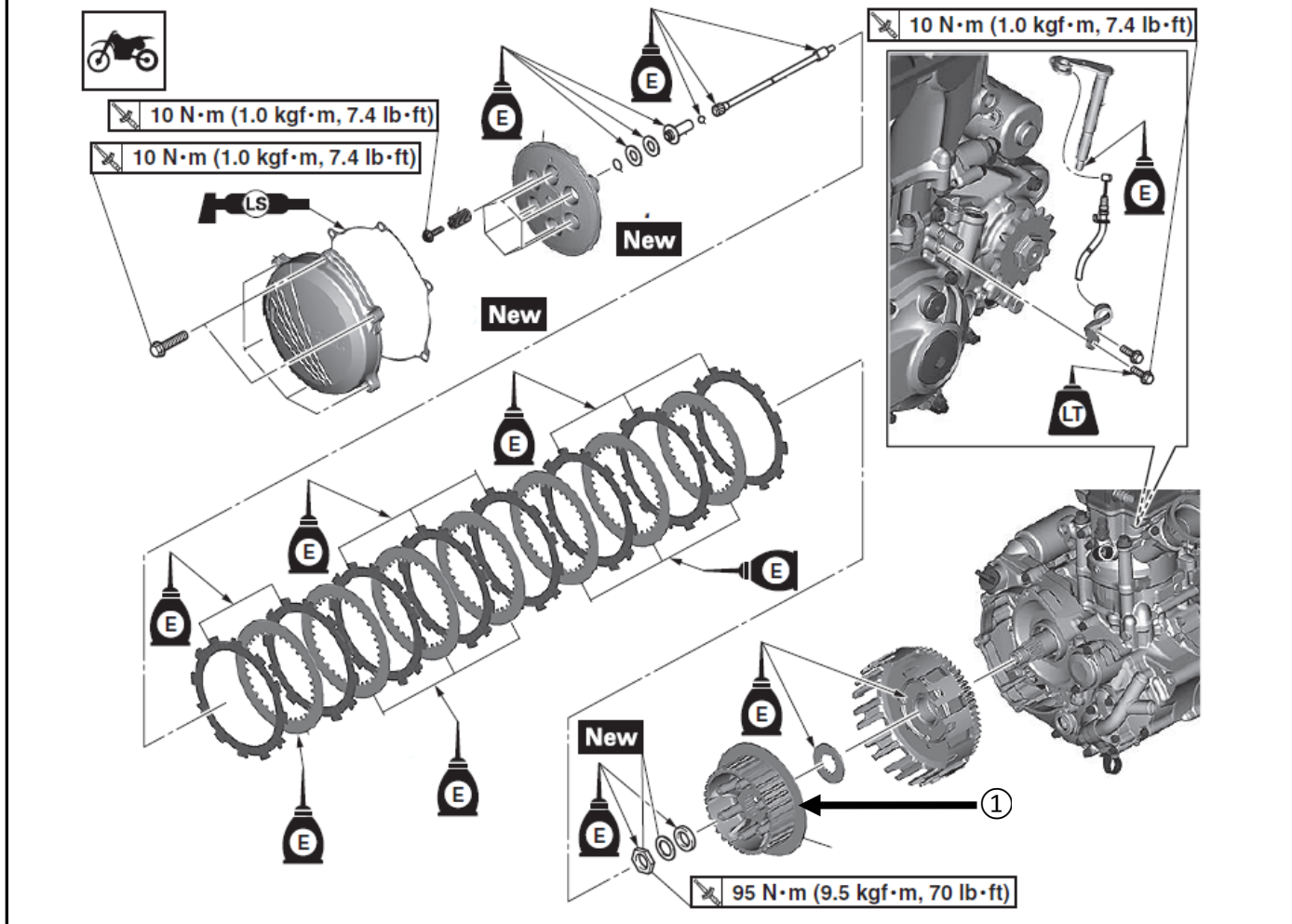


No.	Part Number	Description	Qty
①	B7B-E63C0-V0	Clutch Inner Hub	1

\* Part supplied with kit only and not available separately.

**Fig. 1**

**Removing the clutch**



**PREPARATION:**

- Stand the motorcycle on a secure and level surface, and drain oil.
- Alternately, lean the motorcycle on its left and complete the installation without draining oil.
- Clean all mounting surfaces before beginning installation.

**INSTALLATION:**

Use the appropriate Owner's Service Manual for the model as a guide for disassembly and reassembly.

**MAINTENANCE:**

Periodically check all hardware for tightness and re-torque as necessary.

**CARE AND CLEANING:**

Periodically check all hardware for tightness and re-torque as required.

**CUSTOMER SERVICE:**

For further information see your Yamaha dealer.

**ESTIMATED TIME TO INSTALL: 0.2 HRS**